DOP No. 102



Declaration of Performance

In accordance to CPR 305/2011:

Aluminum solid wire electrode 1. Identification of product type:

Brand name: Hobart® MaxalMig 4043

4043SSSP where S = 030 (0.8 mm), 035 (0.9 mm),Part numbers and diameters:

047 (1.2 mm), 062 (1.6 mm) and P Package) = 04,08, 12, 12P, 12P22, 23E, 23L, 23.

Classification: EN ISO 18273 S AI 4043 AISi5

2. Batch number identifying the construction product:

Refer to product label

3. Intended use of the construction product:

Use in metallic structures or composite metal and concrete structures

4. Name and contact address of the manufacturer:

Hobart Brothers Co. 1631 International Dr. Traverse City, MI 49686 USA

5. Authorized representative: N/A

6. System of assessment and verification of constancy of performance of the construction product:

System 2+

7. Notified body:

TÜV Rhineland/0035 performed:

- Initial inspection of the manufacturing plant and of factory production control
- Continuous surveillance, assessment, and evaluation of factory production control under System 2+ and issued certificate of conformity of factory production control no. 0035-CPR-C806

8. European Technical N/A Assessment:

- 9. Declared performance (see chart on the right):
- 10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer.

Signed on behalf of the manufacturer by:

David A. Thomas – Quality Assurance Representative, Traverse City, MI USA 9/14/2015

Essential Characteristics:	Performance:			Harmonized Technical Specification:
	Min	Max	Values	
Chemical composition:				
Si:	4.5	6.0	%	
Fe:	1	0.8	%	
Cu:	-	0.30	%	
Mn:	-	0.05	%	
Mg:	-	0.05	%	
Cr:	-	-	%	
Zn:	-	0.10	%	EN 13479:2017
Ga, V:	-	-	%	
Ti:	-	0.15	%	
Zr:	-	-	%	
Al _{min} :		Rem	%	
Be:	-	0.0003	%	
Other each:	0.05	0.15	%	
Other total:	0.05	0.15	%	