



Certified Material Test Report AWS A5.01 Schedule H, Class S1

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R/ER 5554

Lot Chemical Analysis vs. AWS A5.10 Chemistry Classification Designation

	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Be	Other		Al
											Each	Total	
AWS (1)	5554	0.25	0.40	0.10	0.50- 1.0	2.4- 3.0	0.05 - 0.20	0.25	0.05- 0.20	<0.0003	<0.05	<0.15	Rem.
Lot (2) (3)	5554	0.05	0.09	<0.01	0.70	2.9	0.06	<0.01	0.07	<0.0001	<0.05	<0.15	Rem.

(1) Single values shown are maximum percentage, except where minimum is specified.

(2) Certified composition results

(3) Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of this product.

TYPICAL MECHANICAL PROPERTIES

Mechanical Results

Tensile 33,000 psi (228 Mpa)
Yield 17,600 psi (121 Mpa)
Elongation 27%

AWS Specification

31,000 psi (215 Mpa) Min.
Not Specified
Not Specified

This typical mechanical information should not be construed as the actual results of this specific lot of material.

No alloy formulation changes since the initiation of this original cert.



Other customer requirements on sales order: _____
DFARS applies to "specialty metals" and aluminum is not included in the DFARS definition of specialty metals (section 252.225(a)(12))."

Hobart Aluminum hereby certifies that the material covered by this report has been drawn in the USA to the requirements of AWS A5.01, class S1, schedule F & H, controlled chemical composition, and tested in accordance with and been found to meet the requirements of specifications AWS A5.10, ASME/SFA 5.10.

A handwritten signature in black ink, appearing to read "A. Treon".

Adam Treon, Process Quality Systems Manager
Certifying Signature
Hobart Aluminum