

CERTIFICATE

on the
Approval of a manufacturer of Welding Consumables pursuant to
VdTÜV-Merkblatt Schweißtechnik 1153:2017
Approval Testing of Welding Consumables

Hobart Brothers LLC
An ITW Welding Company
101 Trade Square East, Troy, OH 45373, USA

have furnished conclusive evidence of the proper application of their in-shop quality assurance procedures to approved welding consumables. A survey covering the manufacturer's quality assurance system has been conducted by the undersigned Inspector of TÜV Rheinland Industrie Service GmbH proves that the requirements of the VdTÜV-Merkblatt are satisfied.

With this, the requirements for registration of your welding consumables in VdTÜV-Kennblatt 1000 is fulfilled.

This certificate is valid till December 31, 2023

The validity of the certificate may be extended by a new renewal of the approval acc. to VdTÜV 1153:2017.

Cologne, April 13, 2021

TÜV Rheinland Industrie Service GmbH
Am Grauen Stein
D-51105 Köln

Tel. +49-(0) 221 806 – 2250
Fax +49-(0) 221 806 - 1354
e-mail makowka@de.tuv.com



Certification Body
for Welding Consumables


I.A. Dipl.-Ing. A. Makowka

Certificate

Conformity of factory production control

pursuant to Regulation (EU) No. 305/2011: System 2+

No. of Certificate: **0035-CPR-C810**

Scope of application:

According to Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 (Construction Products Regulation - CPR), this Certificate applies to the construction product stated below:

Welding consumable (filler metals and fluxes)

for fusion welding of metallic materials intended to be used in metal structures or metal/concrete composite structures:

Filler wires EN ISO 14341, EN ISO 14171, EN ISO 16834

Filler rods EN ISO 636, EN ISO 16834

Covered electrodes EN ISO 2560, EN ISO 18275, EN ISO 3581

Tubular cored electrodes EN ISO 14171, EN ISO 17632

Welding Flux EN ISO 14174

Name and address of the
manufacturer:

Hobart Brothers LLC
An ITW Welding Company
101 Trade Square East, Troy, OH 45373, USA

Factory:
Manufacturing premises

Hobart Brothers LLC
An ITW Welding Company
101 Trade Square East, Troy, OH 45373, USA

Specified requirements:

This document is to certify that all the regulations governing the assessment and verification of constancy of performance as detailed in Annex ZA of the harmonized standard

EN 13479:2017

are applied under System 2+ and that the factory production control meets all the requirements described therein.

Period of validity:

This Certificate, first issued on **July 31, 2015** will be valid as long as the methods of testing and/or requirements for factory production control, for assessment of performance of stated characteristics which are referred to in the harmonized standard remain unchanged and as long as minor changes only will be made with regard to the product and manufacturing conditions on site. It will expire on **December 31, 2023** at the latest.

Cologne, April 13, 2021

TÜV Rheinland Industrie Service GmbH
Notified Body for Construction Products
(NB 0035)
Am Grauen Stein, 51105 Köln, Deutschland
e-mail: is@de.tuv.com



i.A. Dipl.-Ing. A. Makowka

Certification Body for Construction Products

Rev.3

CERTIFICATE

on the
Approval of a manufacturer of Welding Consumables pursuant to
VdTÜV-Merkblatt Schweißtechnik 1153:2017
Approval Testing of Welding Consumables

Hobart Brothers LLC ***An ITW Company*** **1631 International Drive** **Traverse City, Michigan 49686, USA**

have furnished conclusive evidence of the proper application of their in-shop quality assurance procedures to approved welding consumables.

A survey covering the manufacturer's quality assurance system has been conducted by the undersigned Inspector of TÜV Rheinland Industrie Service GmbH proves that the requirements of the VdTÜV-Merkblatt are satisfied.

With this, the requirements for registration of your welding consumables in VdTÜV-Kennblatt 1000 is fulfilled.

This certificate is valid till December 31, 2023

The validity of the certificate may be extended by a new renewal of the approval acc. to VdTÜV 1153:2017.

Cologne, April 16, 2021

TÜV Rheinland Industrie Service GmbH
Am Grauen Stein
D-51105 Köln

Tel. +49-(0) 221 806 - 2250
Fax +49-(0) 221 806 - 1354
e-mail makowka@de.tuv.com



Certification Body
for Welding Consumables


i.A. Dipl.-Ing. A. Makowka

Certificate

Conformity of factory production control

pursuant to Regulation (EU) No. 305/2011: System 2+

No. of Certificate: **0035-CPR-C806**

Scope of application: According to Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 (Construction Products Regulation - CPR), this Certificate applies to the construction product stated below:

Welding consumable (filler metals and fluxes)

for fusion welding of metallic materials intended to be used in metal structures or metal/concrete composite structures:

Filler wires acc. to EN ISO 18273

Filler rods acc. to EN ISO 18273

Name and address of the
manufacturer:

Hobart Brothers LLC.
An ITW Company
1631 International Drive
Traverse City, Michigan 49686, USA

Factory:
Manufacturing premises

1631 International Drive
Traverse City, Michigan 49686, USA

Specified requirements:

This document is to certify that all the regulations governing the assessment and verification of constancy of performance as detailed in Annex ZA of the harmonized standard

EN 13479:2017

are applied under System 2+ and that the factory production control meets all the requirements described therein.

Period of validity:

This Certificate, first issued on **November 15, 2011** will be valid as long as the methods of testing and/or requirements for factory production control, for assessment of performance of stated characteristics which are referred to in the harmonized standard remain unchanged and as long as minor changes only will be made with regard to the product and manufacturing conditions on site. It will expire on **December 31, 2023** at the latest.

Cologne, April 16, 2021

TÜV Rheinland Industrie Service GmbH
Notified Body for Construction Products
(NB 0035)
Am Grauen Stein, 51105 Köln, Deutschland
e-mail: is@de.tuv.com




I.A. Dipl.-Ing. A. Makowka
Certification Body for Construction Products

Rev.3