**Gas Shielded Tubular Wires**

**FABCOR® 86R**
AWS E71T-12G-K4, E71T-12G-K4M, E71T-12G-K4M®

- **Type of current:** DCEP
- **Recommended welding procedures:** DC, Stick E71T-12G-K4, E71T-12G-K4M, E71T-12G-K4M®
- **Shielding gas:** 100% CO₂
- **Recommended welding procedures:** DC, Stick E71T-12G-K4, E71T-12G-K4M, E71T-12G-K4M®
- **Typical weld metal properties**
  - **(Chem Pad):**
  - **(AW):**
- **Typical applications:**
  - earthmoving equipment
  - piping
  - storage vessels
  - shipyard
  - off-the-road vehicles
  - earthmoving equipment
  - heavy fabrications
  - storage vessels

**FABCO® RXR**

- **Type of current:** DCEP
- **Recommended welding procedures:** DC, Stick E71T-12G-A1, E71T-12G-A1M, E71T-12G-A1M®
- **Shielding gas:** 100% CO₂
- **Recommended welding procedures:** DC, Stick E71T-12G-A1, E71T-12G-A1M, E71T-12G-A1M®
- **Typical weld metal properties**
  - **(Chem Pad):**
  - **(AW):**
- **Typical applications:**
  - earthmoving equipment
  - piping
  - storage vessels
  - shipyard
  - off-the-road vehicles
  - earthmoving equipment

**FABCO® TR-70**
AWS E71T-12G-A2, E71T-12G-A2M, E71T-12G-A2M®

- **Type of current:** DCEP
- **Recommended welding procedures:** DC, Stick E71T-12G-A2, E71T-12G-A2M, E71T-12G-A2M®
- **Shielding gas:** 100% CO₂
- **Recommended welding procedures:** DC, Stick E71T-12G-A2, E71T-12G-A2M, E71T-12G-A2M®
- **Typical weld metal properties**
  - **(Chem Pad):**
  - **(AW):**
- **Typical applications:**
  - earthmoving equipment
  - piping
  - storage vessels

**FIEL-ARC® 71**
AWS E71T-12G-H4, E71T-12G-H4M, E71T-12G-H4M®

- **Type of current:** DCEP
- **Recommended welding procedures:** DC, Stick E71T-12G-H4, E71T-12G-H4M, E71T-12G-H4M®
- **Shielding gas:** 100% CO₂
- **Recommended welding procedures:** DC, Stick E71T-12G-H4, E71T-12G-H4M, E71T-12G-H4M®
- **Typical weld metal properties**
  - **(Chem Pad):**
  - **(AW):**
- **Typical applications:**
  - earthmoving equipment
  - piping
  - storage vessels
  - shipyard

**FACO® 81K2-C**
AWS E71T-12G-K2C, E71T-12G-K2C®

- **Type of current:** DCEP
- **Recommended welding procedures:** DC, Stick E71T-12G-K2C, E71T-12G-K2C®
- **Shielding gas:** 100% CO₂
- **Recommended welding procedures:** DC, Stick E71T-12G-K2C, E71T-12G-K2C®
- **Typical weld metal properties**
  - **(Chem Pad):**
  - **(AW):**
- **Typical applications:**
  - earthmoving equipment
  - piping
  - storage vessels
  - shipyard

**FACO® 91K2-C**
AWS E71T-12G-K2C, E71T-12G-K2C®

- **Type of current:** DCEP
- **Recommended welding procedures:** DC, Stick E71T-12G-K2C, E71T-12G-K2C®
- **Shielding gas:** 100% CO₂
- **Recommended welding procedures:** DC, Stick E71T-12G-K2C, E71T-12G-K2C®
- **Typical weld metal properties**
  - **(Chem Pad):**
  - **(AW):**
- **Typical applications:**
  - earthmoving equipment
  - piping
  - storage vessels
  - shipyard

**FACO® 115**
AWS E71T-12G-K2C, E71T-12G-K2C®

- **Type of current:** DCEP
- **Recommended welding procedures:** DC, Stick E71T-12G-K2C, E71T-12G-K2C®
- **Shielding gas:** 100% CO₂
- **Recommended welding procedures:** DC, Stick E71T-12G-K2C, E71T-12G-K2C®
- **Typical weld metal properties**
  - **(Chem Pad):**
  - **(AW):**
- **Typical applications:**
  - earthmoving equipment
  - piping
  - storage vessels

**FORMULA XL® 525**
AWS E71T-12G-K4, E71T-12G-K4M, E71T-12G-K4M®

- **Type of current:** DCEP
- **Recommended welding procedures:** DC, Stick E71T-12G-K4, E71T-12G-K4M, E71T-12G-K4M®
- **Shielding gas:** 100% CO₂
- **Recommended welding procedures:** DC, Stick E71T-12G-K4, E71T-12G-K4M, E71T-12G-K4M®
- **Typical weld metal properties**
  - **(Chem Pad):**
  - **(AW):**
- **Typical applications:**
  - earthmoving equipment
  - piping
  - storage vessels

**FORMULA XL® 550**
AWS E71T-12G-K4, E71T-12G-K4M, E71T-12G-K4M®

- **Type of current:** DCEP
- **Recommended welding procedures:** DC, Stick E71T-12G-K4, E71T-12G-K4M, E71T-12G-K4M®
- **Shielding gas:** 100% CO₂
- **Recommended welding procedures:** DC, Stick E71T-12G-K4, E71T-12G-K4M, E71T-12G-K4M®
- **Typical weld metal properties**
  - **(Chem Pad):**
  - **(AW):**
- **Typical applications:**
  - earthmoving equipment
  - piping
  - storage vessels

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Our knowledgeable customer service team is available to assist customers with information concerning product use, diameter sizes, packaging and technical information. Get a question about a Hobart product? Call our service team at: 1.800.424.1543 or visit: www.hobartbrothers.com