

Product Type: C E71T-GS 23
 Classification: E71T-GS
 Specifications: AWS A5.20-2005; ASME SFA5.20
 Diameter Tested: 1/16"
 Date Tested: 09/30/2011
 Date Generated: 12/21/2011

This is to certify that the product named above and supplied on the referenced order number is of the same classification, manufacturing process, and material requirements as the material which was used for the test that was concluded on the date shown, the results of which are shown below. All tests required by the specifications shown for classification were performed at that time and the material tested met all requirements. It was manufactured and supplied by the Quality System Program of Hobart Brothers, which meets the requirements of ISO9000, ANSI/AWS A5.01, and other specification and Military requirements, as applicable.

Test Settings

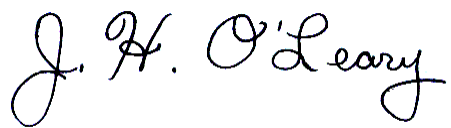
Shielding Medium	Amps / Polarity	Volts	WFS in/min(m/min)	ESO in(mm)	Preheat F(C)	Interpass F(C)	Travel Speed in/min(cm/min)
SELF SHIELDING	245 / DCEN	20	125 (3.2)	1/2 (13)	70(21)	300(149)	8 (20.3)

Mechanical Properties - Tensile

Shielding Medium	Ref. No.	Testing Conditions	Ult. Tensile Strength psi (MPa)	Yield Strength psi (MPa)	Elong.% in 2"
SELF SHIELDING	pb5926	As Welded	81,000 (561)	NA	NA

Ref.No.	Radiographic Inspection	Fillet Weld Test			
PB5926	None	Horizontal :	Overhead :	Conforms	Vertical : Conforms

Longitudinal Bend Test	pb5926 : CONFORMS
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Joe O'Leary, Quality Assurance Rep.

Certification and Limited Warranty - Data for the above supplied product are those obtained when welded and tested in accordance with the above specification. All tests for the above classification were satisfied. Other tests and procedures may produce different results. Hobart Brothers produces welding consumables under continuing quality assurance programs audited and approved by the American Bureau of Shipping ("ABS").