



WELDING PRODUCTS

**CERTIFICATE OF ANALYSIS**

CUSTOMER :  
MARKED FOR :  
PACK SLIP/ORDER# :

P.O. NUMBER : 118960  
DATE : 12/06/2017  
WORK ORDER :

TYPE : 316L HISIL

SIZE : 0.035"

LOT NO. : 7110283209

LBS SHIPPED : 30 lbs

HEAT NO. : E86832

SPECIFICATION : AWS A5.9, ASME SFA5.9  
ER316LSI

PART NUMBER : S527408-A26

**Actual Chemistry :**

**FILLER METAL CHEMISTRY(%)**

C	0.011
Cr	18.04
Ni	12.57
Mo	2.50
Mn	1.60
Si	0.85
P	0.027
S	0.001
Cu	0.34
Nb	0.002
N	0.040

This material has not come in contact with mercury or mercury containing compounds.

**Typical Mechanical Properties :**

87,000 Tensile Psi  
57,000 Yield Psi  
38 % Elongation

Charpy V-Notch Average = 36 Ft Lbs. @ -320 Degrees F

This typical mechanical Information should not be construed as actual results.

**Ferrite(s) :**

FN (Magnetic)  
8.6 FN (DeLong)  
4.7 FN (WRC)  
6.5 % Ferrite (Schaeffler)

We hereby certify that the above product has been classified in accordance with the listed specification and conforms to all applicable requirements thereof.

Filler Metals Quality Assurance

Hobart Brothers Company

Hobart Square

Troy, Ohio 45373

Authorized Signature

*J. M. W. [Signature]*