



WELDING PRODUCTS

CERTIFICATE OF ANALYSIS

CUSTOMER :
MARKED FOR :
PACK SLIP/ORDER# :

P.O. NUMBER : 119392
DATE : 06/12/2019
WORK ORDER :

TYPE : 309L HISIL

SIZE : 0.035"

LOT NO. : 9060452509

LBS SHIPPED : 30 lbs

HEAT NO. : E28525

SPECIFICATION : AWS A5.9, ASME SFA5.9

PART NUMBER : S527508-A26

ER309LSi EN 10204 3.1 (For Actual Chemistry Only)

Actual Chemistry :

FILLER METAL CHEMISTRY(%)

C	0.014
Cr	23.00
Ni	13.60
Mo	0.08
Mn	1.80
Si	0.92
P	0.020
S	0.001
Cu	0.33
Nb	0.013
N	0.080

This material has not come in contact with mercury or mercury containing compounds.

Typical Mechanical Properties :

87,000 Tensile Psi
56,000 Yield Psi
36 % Elongation

Charpy V-Notch Average = 92 Ft Lbs. @ RT Degrees F

This typical mechanical information should not be construed as actual results.

Ferrite(s) :

FN (Magnetic)
12.2 FN (DeLong)
7.9 FN (WRC)
9.6 % Ferrite (Schaeffler)

We hereby certify that the above product has been classified in accordance with the listed specification and conforms to all applicable requirements thereof.

Filler Metals Quality Assurance

Hobart Brothers Company

Hobart Square

Troy, Ohio 45373

Authorized Signature

J. M. Wang