HOBART FILLER METALS

WELDING PRODUCTS

CERTIFICATE OF ANALYSIS

CUSTOMER :

MARKED FOR :

PACK SLIP\ORDER# :

P.O. NUMBER : 2000-011026/PO:ICO-01928885

DATE : 05/26/2025

WORK ORDER :

TYPE : 308/308L

SIZE : 3/32"*36"

LOT NO. : 241225823T24

PACKAGE WEIGHT : 10 lbs

HEAT NO. : 7C823

SPECIFICATION : AWS A5.9, ASME SFA-5.9
ER308/ER308L EN 10204 3.1 (For Actual Chemistry Only)

PART NUMBER : S512537-I12

Actual Chemistry :

FILLER METAL CHEMISTRY(%)

C	0.017
Cr	19.74
Ni	10.40
Mo	0.07
Mn	1.90
Si	0.57
P	0.029
S	0.011
Cu	0.20
Nb	0.010
N	0.030

This material has not come in contact with mercury or mercury containing compounds.

Typical Mechanical Properties :

85,000 Tensile Psi
62,000 Yield Psi
52 % Elongation

Charpy V-Notch Average = 62 Ft Lbs. @ -320 Degrees F
Lateral Expansion = 39 mils @ -320 Degrees F

This typical mechanical Information should not be construed as actual results.

Ferrite(s) :

FN (Magnetic)
10.5 FN (Delong)
9.5 FN (WRC)
8.3 % Ferrite (Schaeffler)

We hereby certify that the above product has been classified in accordance with the listed specification and conforms to all applicable requirements thereof.

Filler Metals Quality Assurance
Hobart Brothers Company
Hobart Square
Troy, Ohio 45373

Authorized Signature Thomas Yeh