



Welding Consumables Annual Re- Approval Certificate

Date: 12 December 2021
Office: Shanghai

This certificate is issued to
TIEN TAI ELECTRODE (KUNSHAN) CO., LTD.

The undermentioned welding consumables supplied by the company named above have been approved for a further year ending 30 November 2022 with the grading shown.

Trade Name	Section	Grading
Manual and Gravity Electrodes:		
TL-508	3	DXVuO BF 3Ym H15 NA
Gas Shielded Metal Arc Welding		
Flux-Cored Wire/Gas Shield		
TM-70C/CO2	5	DX BF 3YS H10 NA
TM-70C/CO2	5	DX BF 3YM H10 NA
TWE-711/CO2	5	DXVuO BF 3YS H5 NA
TWE-711/CO2	5	DXVu BF 3YM H5 NA
TWE-711 Ni/CO2	5	DXVuO BF 4YS H10 NA
TWE-712/CO2	5	DXVuO BF 3YS H5 NA
TWE-712/CO2	5	DXVu BF 3YM H5 NA
TWE-81K2/CO2	5	DXVuO BF 5Y46S H5 NA
TWE-81K2C/CO2	5	DXVuO BF 5Y40S H5 NA
Solid Wire/Gas Shield	5	
TM-56/CO2	5	DXVuO BF 3YS H15
Solid Wire/Gas Shield(GTAW)		
TIG-50/Ar	5	DXVuO BF 3Ym H15 NA
Stainless Steel Consumables		
Flux-Cored Wire/Gas Shield		
TFW-308L/CO2	8	DXVuO BF 304L S CHEM NA
TFW-309L/CO2	8	DXVuO BF SS/CMn S CHEM NA
TFW-316L/CO2	8	DXVuO BF 316L S CHEM NA
FabCO 308LT1/CO2	8	DXVuO BF 304L S CHEM NA
FabCO 309LT1/CO2	8	DXVuO BF SS/CMn S CHEM NA
FabCO 316LT1/CO2	8	DXVuO BF 316L S CHEM NA
FabCO 308LT1/80%Ar+20%CO2	8	DXVuO BF 304L S CHEM NA
FabCO 309LT1/80%Ar+20%CO2	8	DXVuO BF SS/CMn S CHEM NA
FabCO 316LT1/80%Ar+20%CO2	8	DXVuO BF 316L S CHEM NA
TFW-2209/CO2	8	DXVuO BF S 31803 S CHE20
Manual and Gravity Electrodes:		
TS-308L	8	DXVuO BF 304L m CHEM NA
TS-309L	8	DXVuO BF SS/CMn m CHEM NA

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Shanghai Office

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