



Date: April 13, 2012

CERTIFICATION OF WELDING CONSUMABLE

This is to advise you the Canadian Welding Bureau has satisfied itself on the following :

Company Name:	HOBART BROTHERS CO., TUBULAR WIRE BUSINESS (PLANT 1)
Electrode Designation:	TRI-MARK METALLOY 70X
Point of Manufacture:	Piqua, Ohio, USA
Standard:	CSA W48-06
Classification:	E491C-6M-H4
Gas :	Ar + 5%CO₂ TO 25%CO₂
Size (mm):	Min: 1.2 Max: 1.6

Others Details:

In addition, the diffusible hydrogen tests was conducted in accordance with AWS A4.3-93 "Standard methods for determination of the diffusible hydrogen content of martensitic, bainitic and ferritic steel weld metal produced by arc welding" and with within the limits sets by the standard above

Expiry date: **April 6, 2014**

This certification, may be extended by meeting the check test requirements of the applicable standard and CWB rules.

CANADIAN WELDING BUREAU

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